
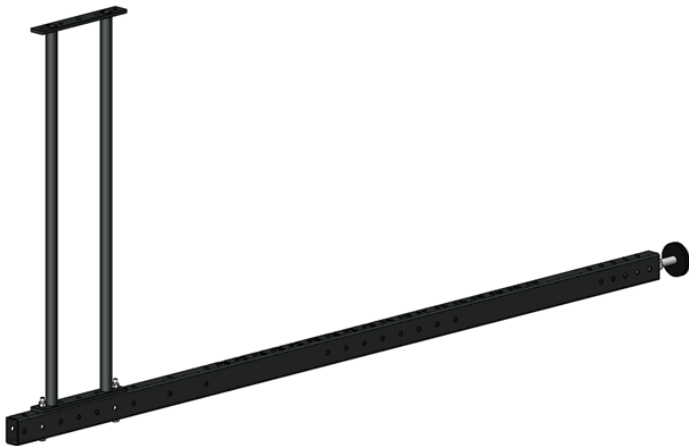

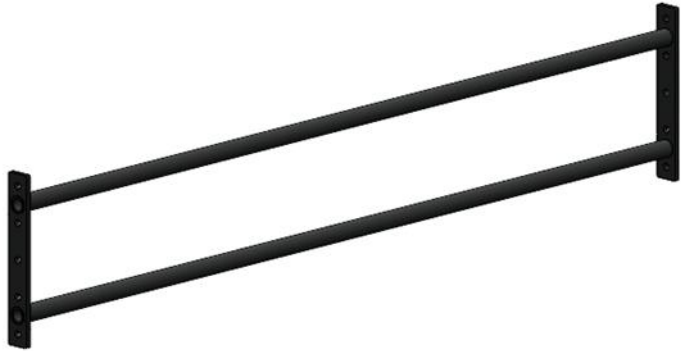


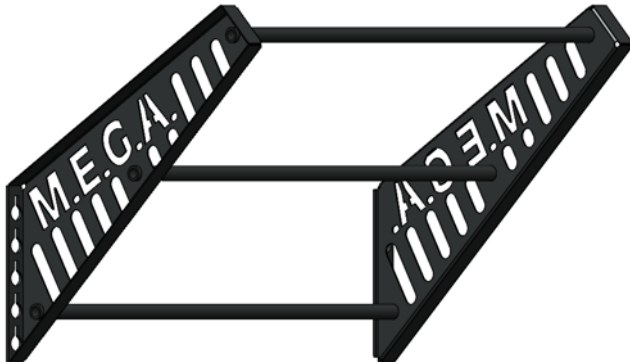




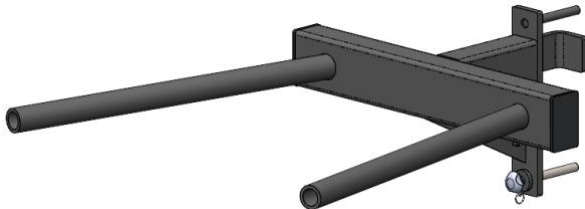
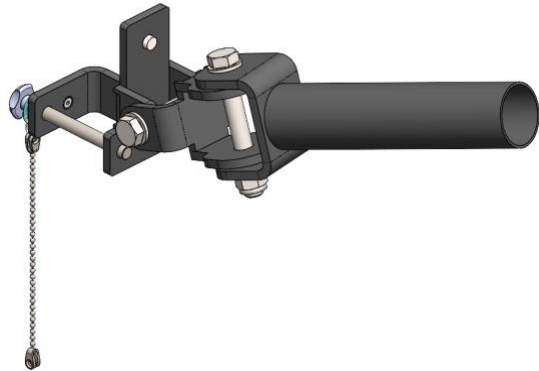


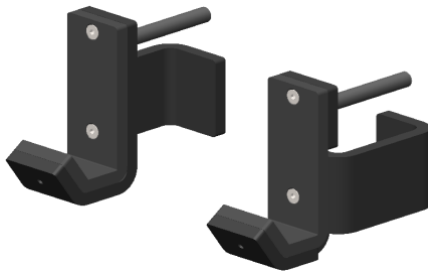

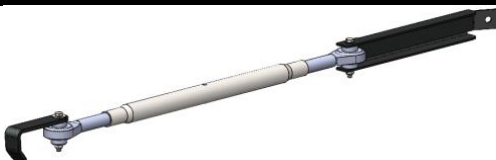
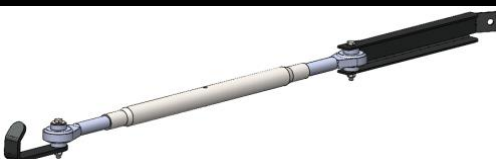
Instructiekaart IK DeploymentBox 20FT

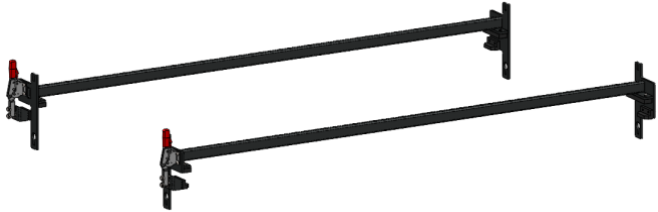
Number	Description	Quantity	Image
1	Backplate	1	
2	Pre-installed Upright	8	
3	Upright	2	

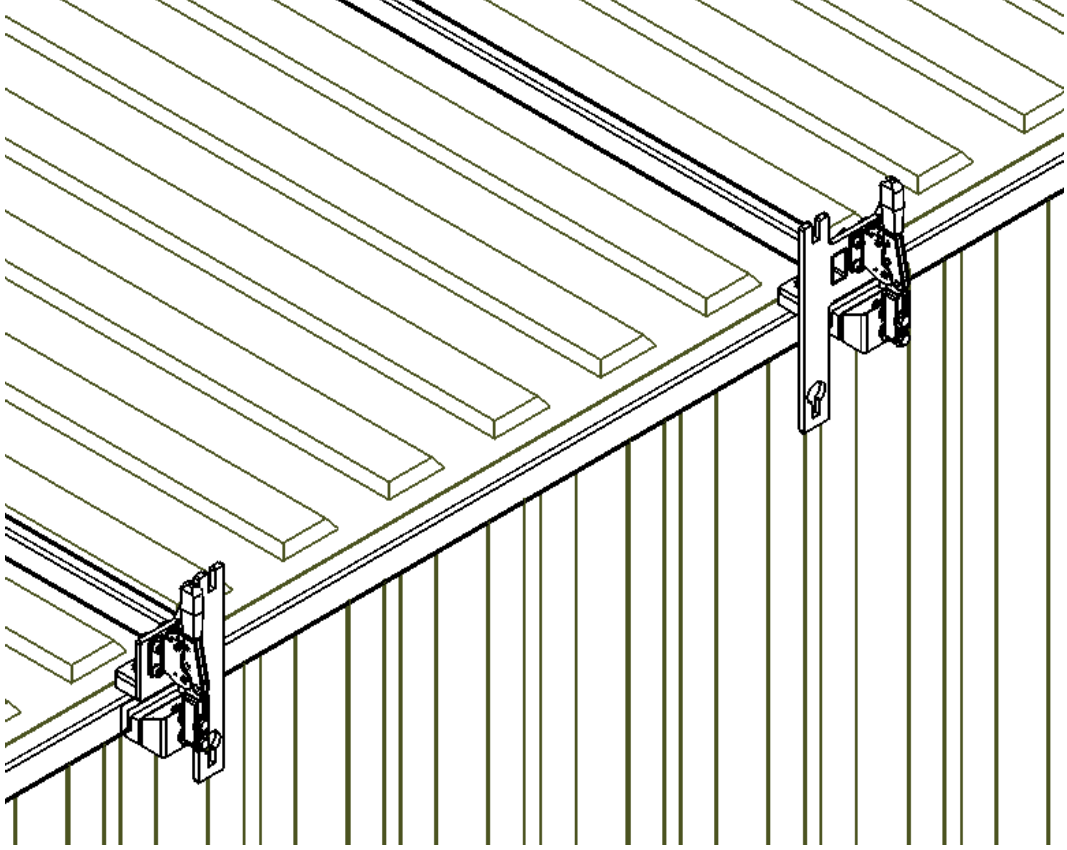
4	Pull-up bar long double	2	
5	Pull-up bar short single	2	
6	Double wallball target	2	

7	Flying pull-up 3 bars	2	
8	Boxing outrigger	2	
9	Beam short	3	

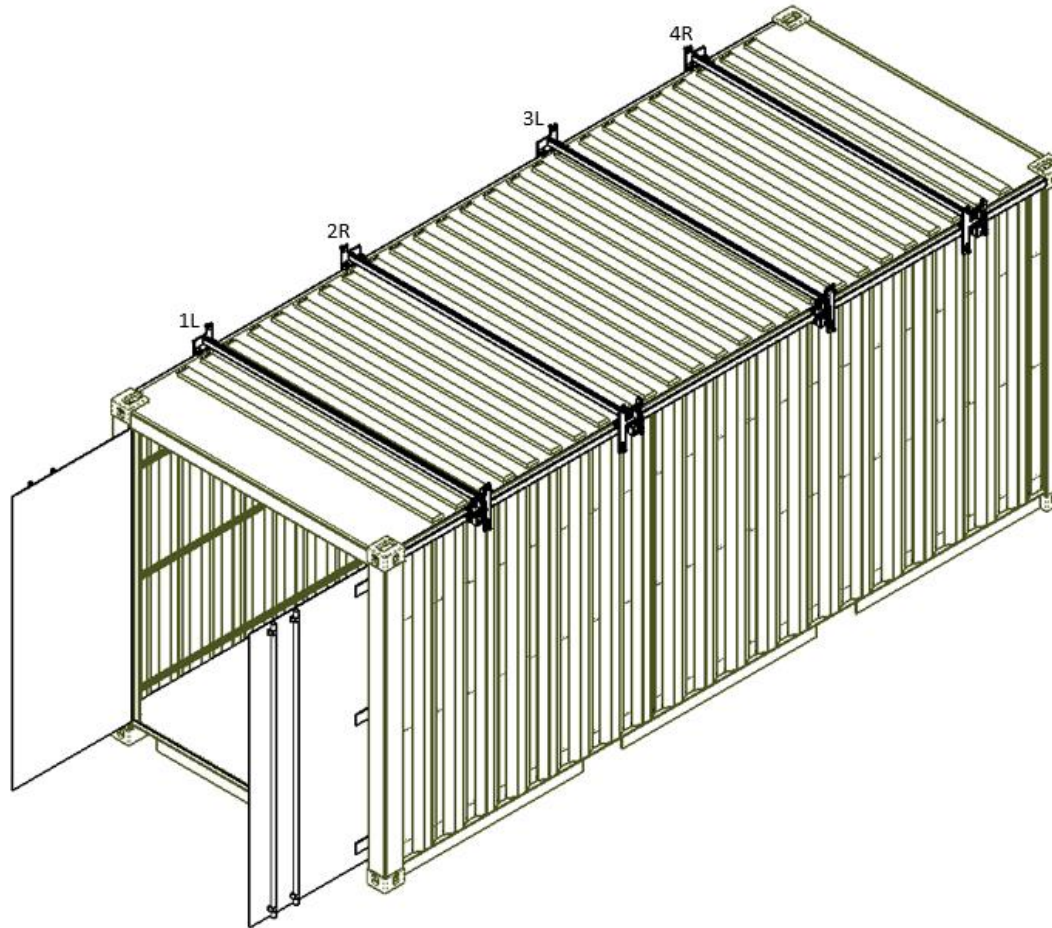
10	Upright climb extension	2	
11	Upright climb support	2	
12	Dipper	2	
13	Pivot point	2	

14	Spotter cup set	4	
15	Spotter arm set	2	
16	Rig brace top	2	
17	Rig brace bottom	2	

18	Roof clamp set	2	
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Step number	Image	Description
Step 1		<p>Guide the roof clamping set over the roof of the container and lock them in place.</p> <p>The spot where the clamp needs to be placed is located with a sticker on the side of the container.</p>

Step 2

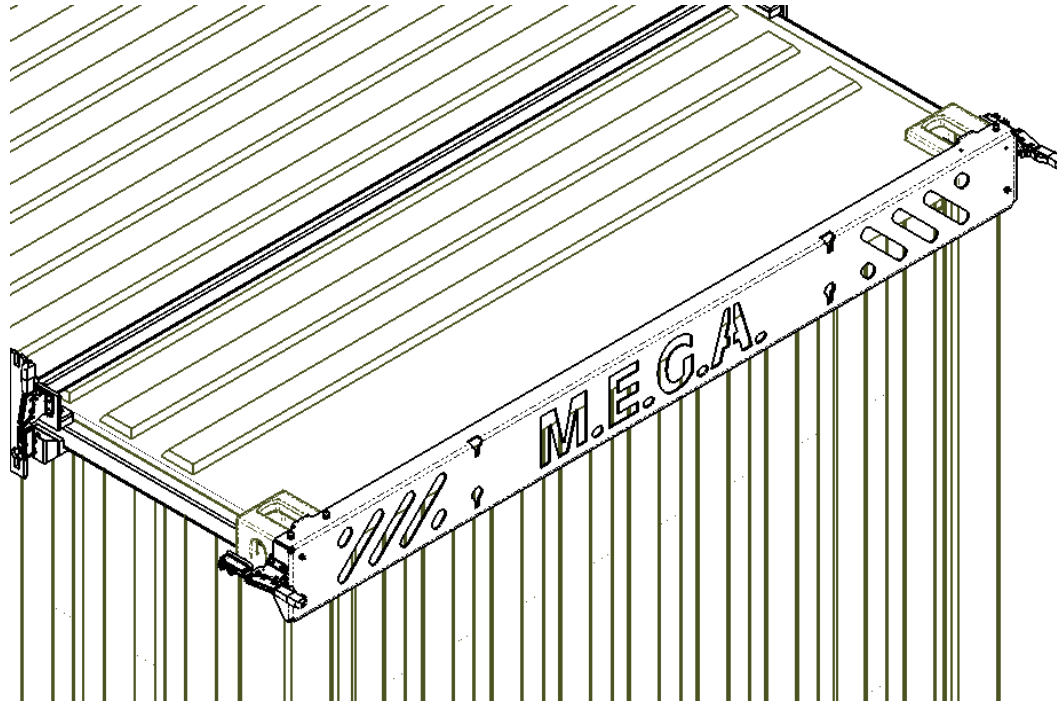


There are 2 variants in the roof tensioners. Make sure that the left-hand side tensioner has been placed first followed by a right-hand version.

The order of the whole container from front to back is as follows:

- 1 Left-hand tensioner
- 2 Right-hand tensioners
- 3 Left-hand tensioners
- 4 Right-hand tensioners

Step 3

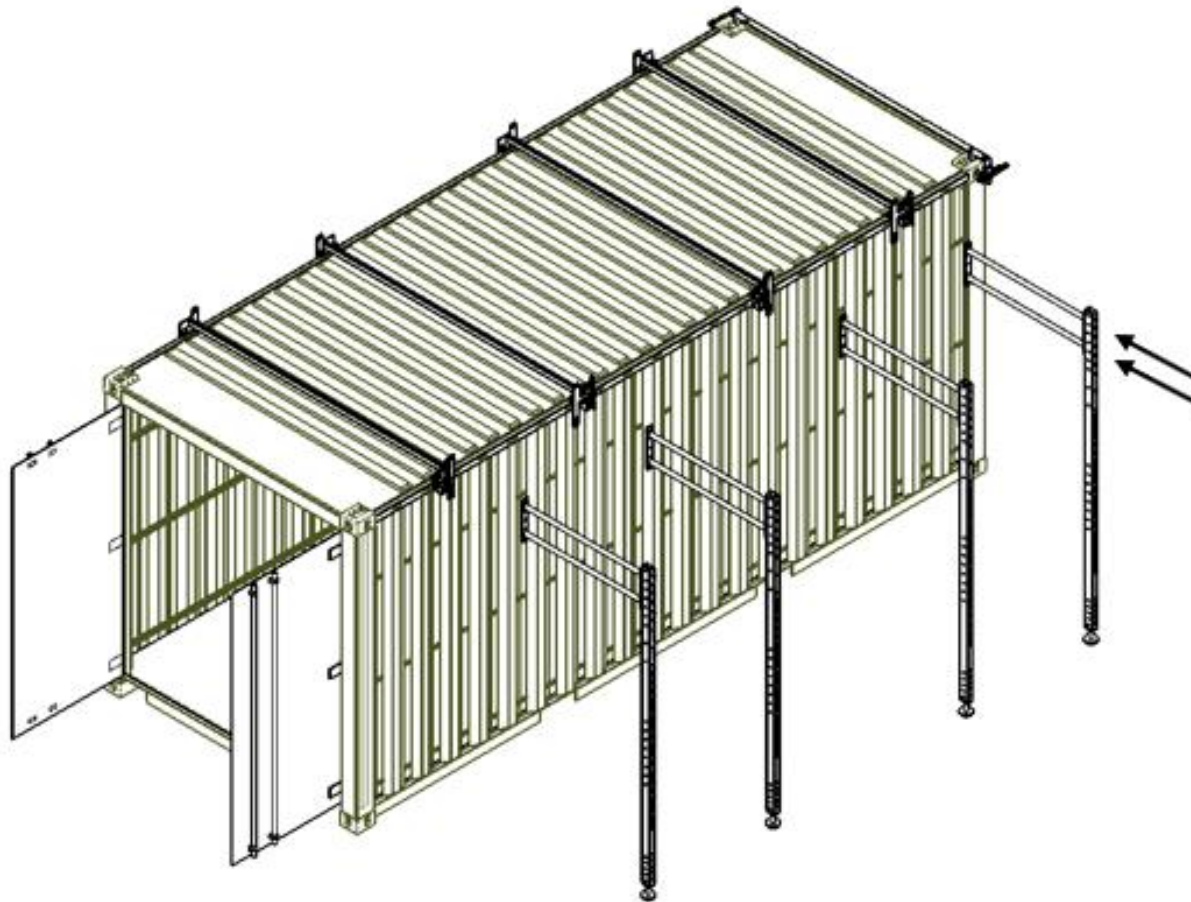


At the rear side of the container the backplate is mounted by 2 clamps on each side of the backplate.

Place the backplate on top of the corner castings and hold it against the front side of the corner casting.

When it's in the right spot the clamps on the sides can be locked in to the corner casting.

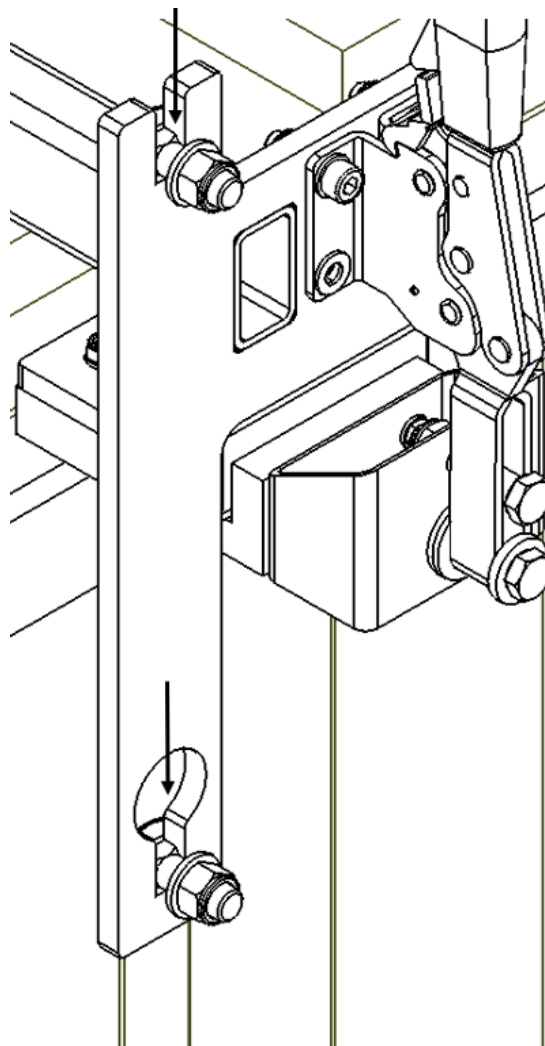
Step 4



The double pull-up bars are pre-installed on the uprights. The bolts that are used for the installation of the double pull-up bar are 2x an M12x120. The direction of the arrow indicates how the bolts are fitted.

The lock bolts fall into their latches, tighten the bolts and repeat this for all of the uprights.

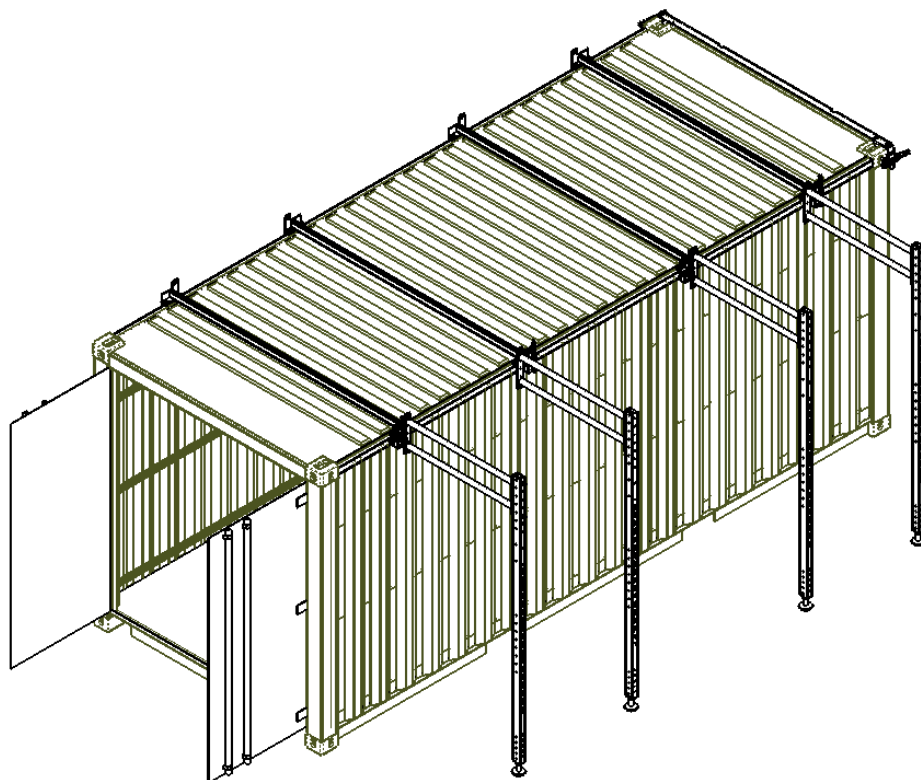
Step 5



The bolts slide through the hole in the roof clamp and then drop into a fit that holds the carriage bolt.

For this purpose, M12x40 carriage bolts are mounted on the pre-installed uprights.

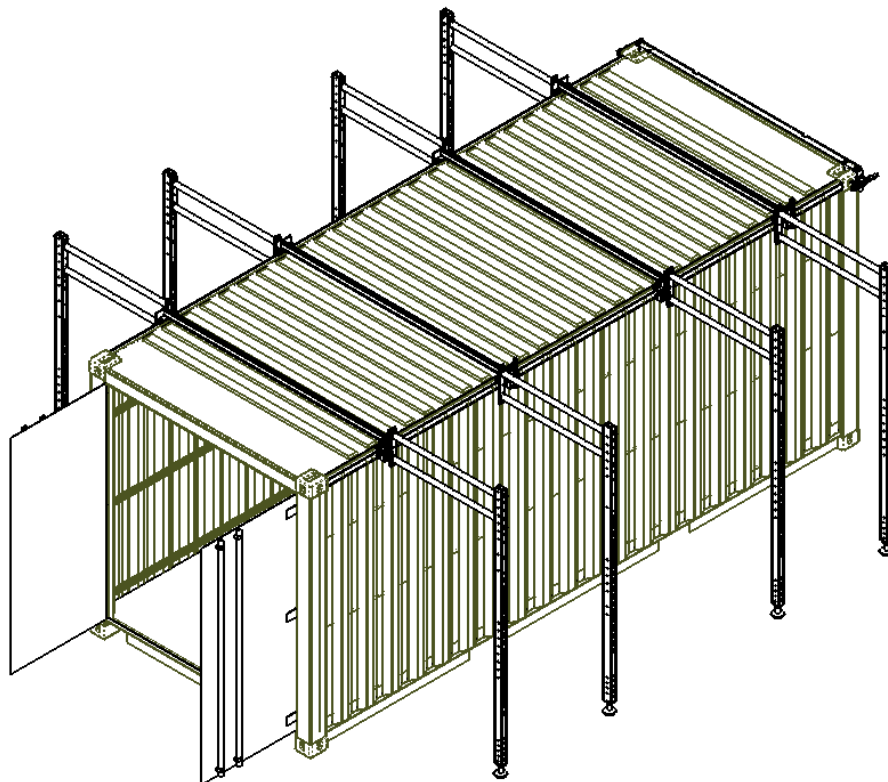
Step 6



The result of the previous step looks like this.

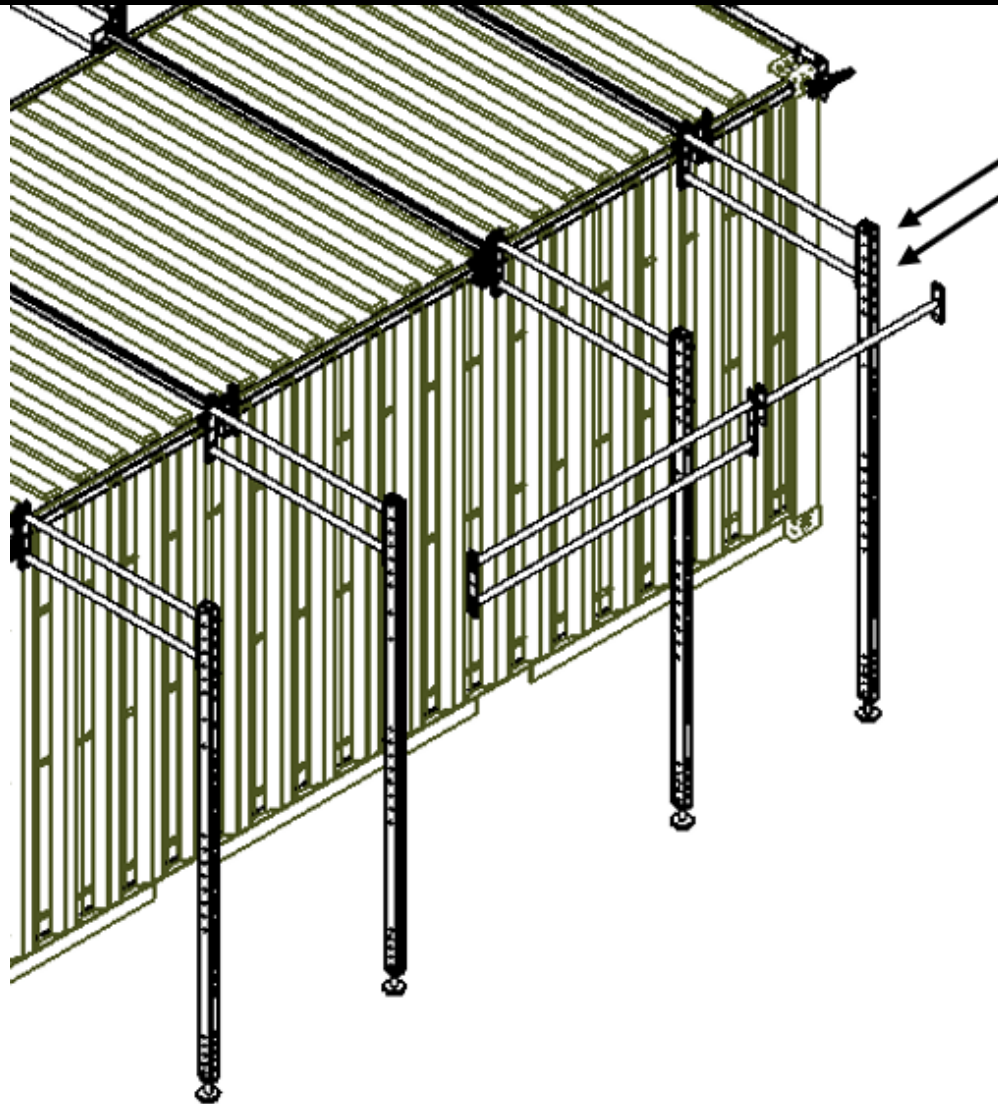
Repeat this step for the other side.

Step 7



Complete overview of the upright structure.

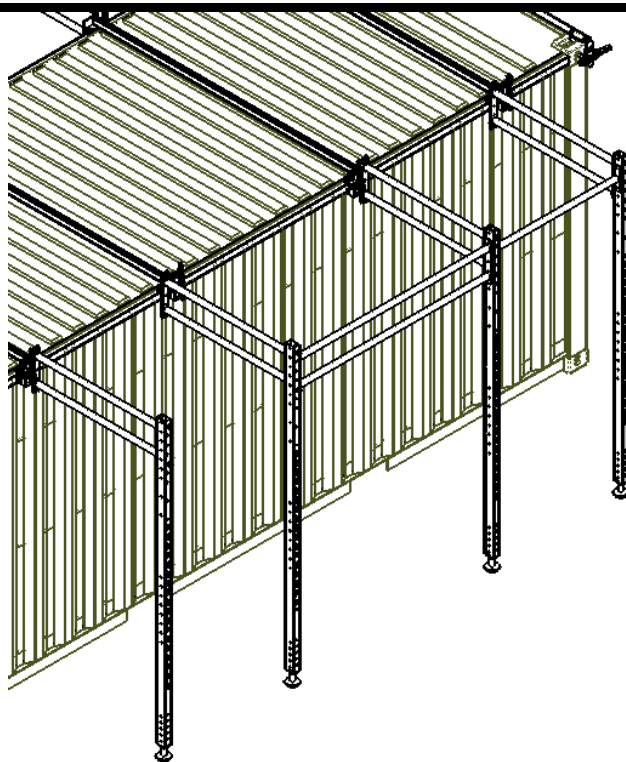
Step 8



Place the long double pull-up bar in the large opening between the uprights. Use the M12x90 bolts to secure the single pull-up bar. The direction of the arrow indicates how the bolts are fitted.

Repeat this on both sides of the container. Make sure to place the small pull up bar on the rear end of the container.

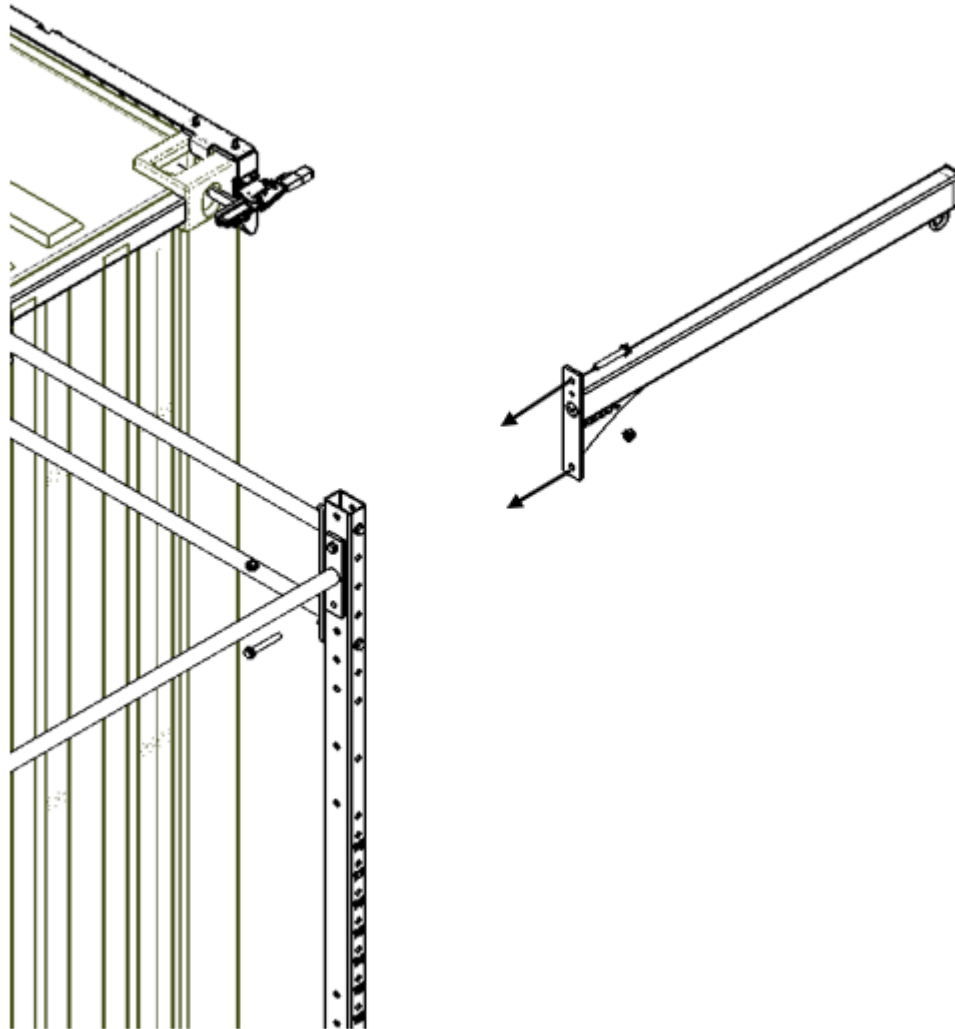
Step 9



Place the single pull-up bar in the small section between the uprights. Use M12x90 bolts secure the single pull-up bar. The bolts are secure in the same direction as the bolts of the long double pull-up bar.

Leave the bottom bolt of the small pull-up bar hand tighten, in a later moment we need to loosen it for attachment install.

Step 10



At the backside of the container there will be a boxing outrigger.

The top bolt of the single pull up bar will slide into the hole of the boxing outrigger.

The bottom bolt of the single pull up bar will secure the boxing outrigger as well.

The top bolt of the boxing outrigger will be placed in the top hole of the upright. Use M12x90 bolt to secure the boxing outrigger.

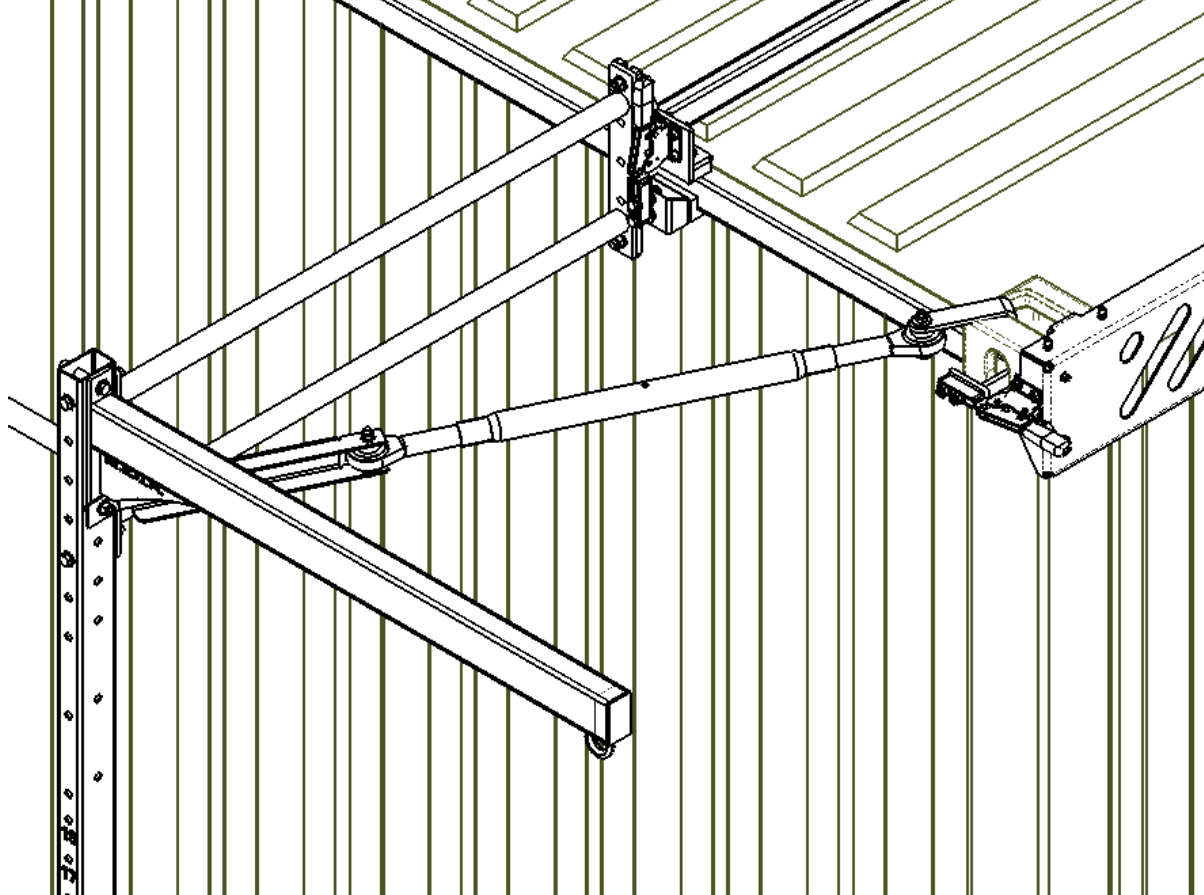
Tighten the top bolt of the outrigger. The bottom one gets another attachment placed over it.

Step 11



Repeat the previous step on the left side of the container. The result of these action will look like this.

Step 12

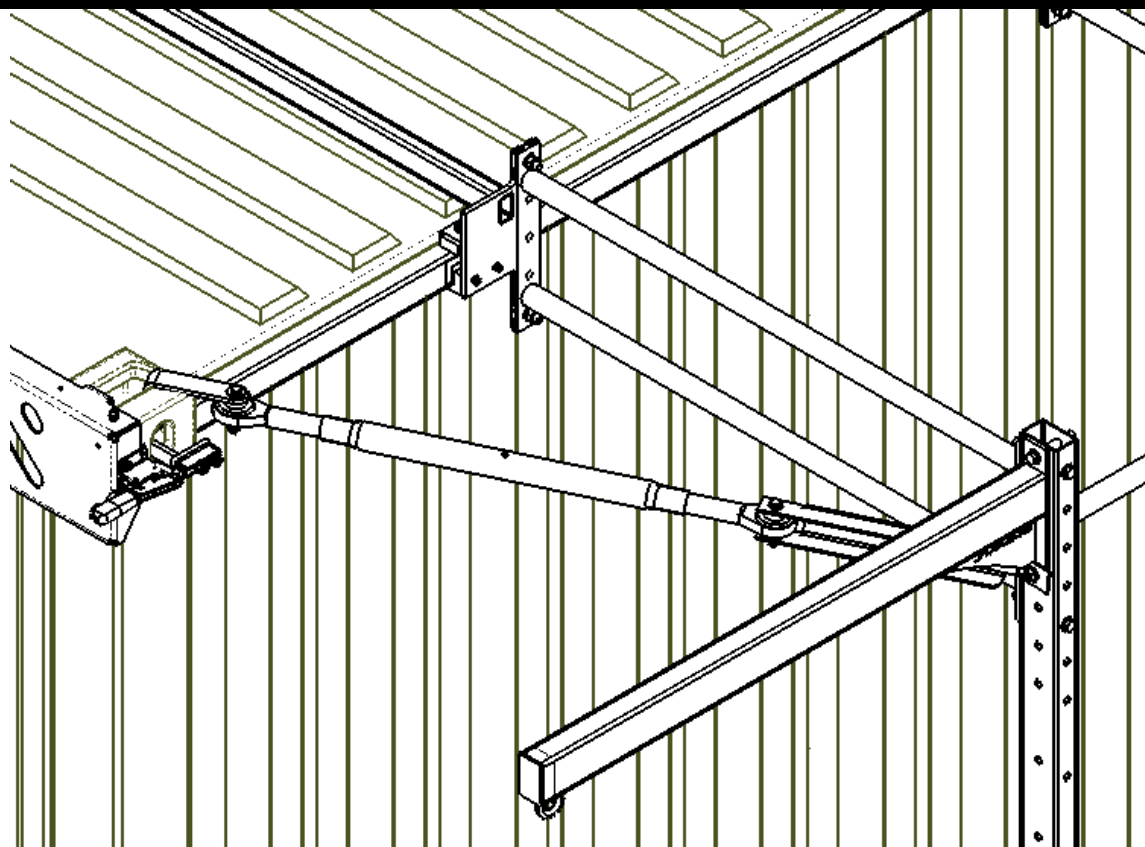


The bottom bolt of the boxing outrigger and the single pull-up bar is going to be used for mounting a Rig link left to the corner casting of the container.

Place the hook in the corner casting of the container and put the bolt hole of the rig-link over the bolt of the Single pull up bar and boxing outrigger.

Then tighten the bolt.

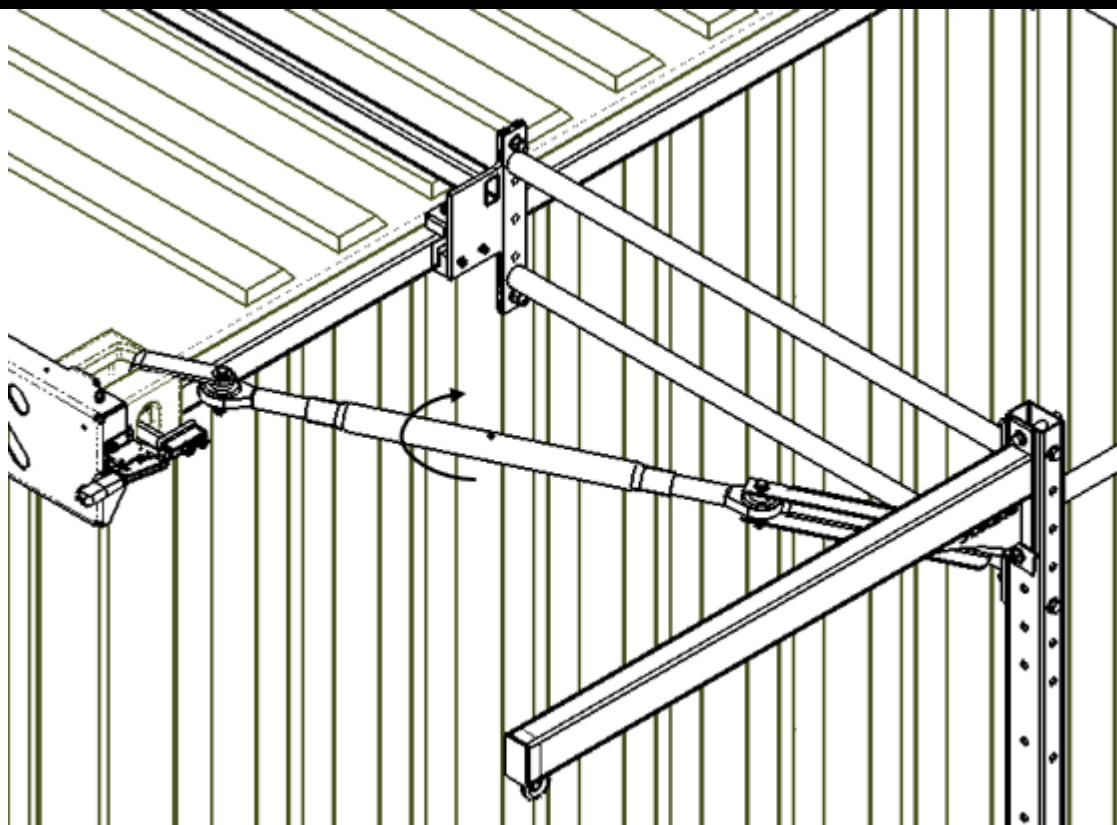
Step 13



For the other rear end of the container there will be a rig-link-right.

Repeat the steps of the previous part to install this part.

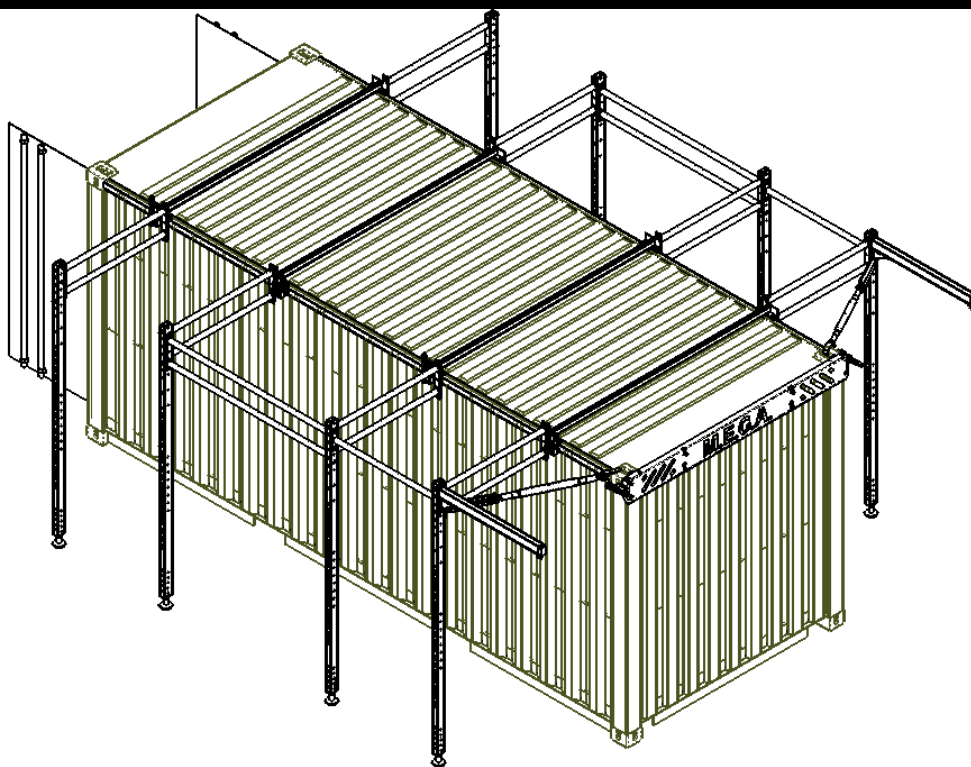
Step 14



Carefully tighten the rig-link-right so that the rig is tensioned.

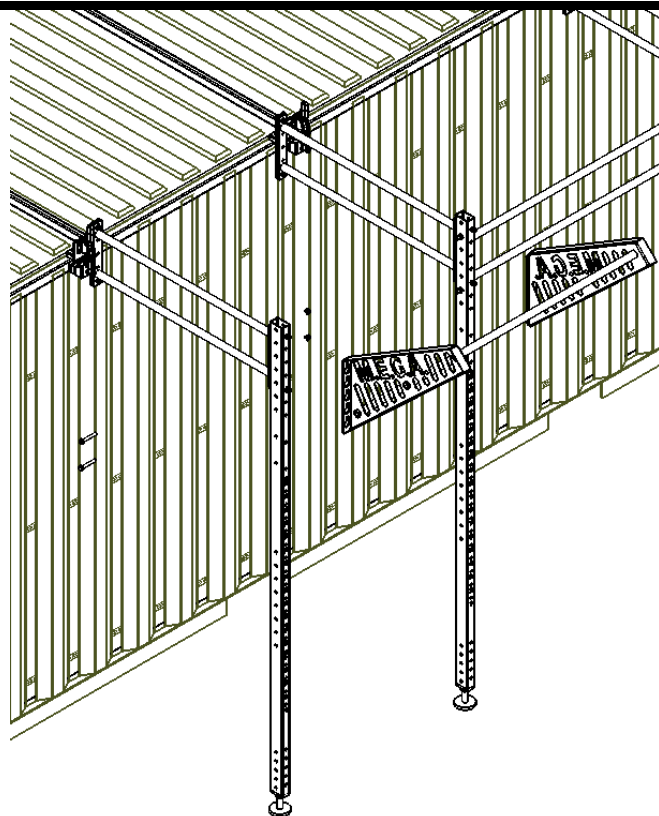
Repeat this on the other side of the container.

Step 15



The result will look like this after the 2-rear rig-links are mounted and tensioned.

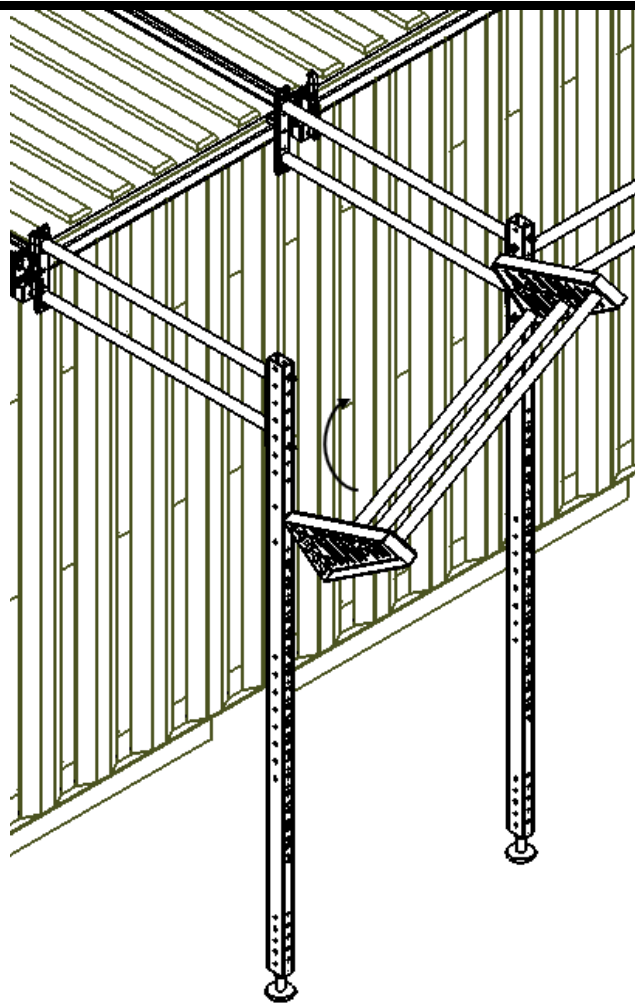
Step 16



In the open space of the rig there will be a flying pull up 3-bars.

The bolts of the uprights need to be loosened up and pushed out.

Step 17



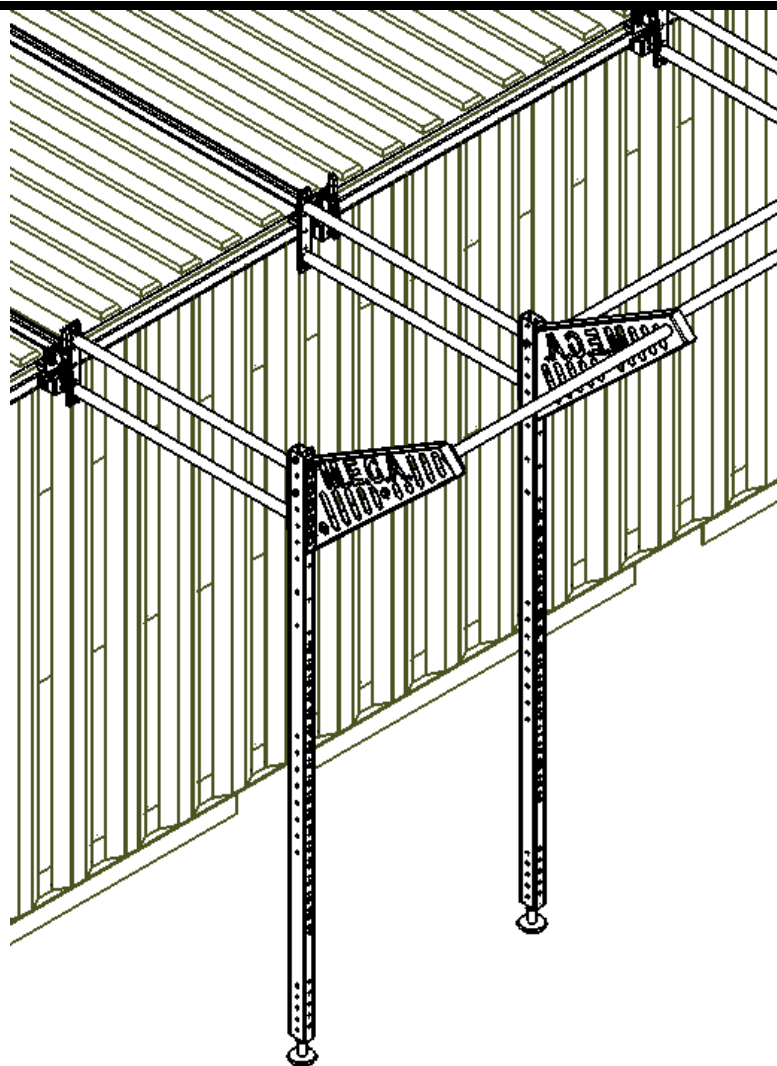
Hang the bottom right corner of the pull up over the bolt.

Make sure the bolt is pushed out.

Hold the bottom corner in place and lift the pull up to a horizontal position.

Lock the pull up bar in the bolts that are loosened up.

Step 18



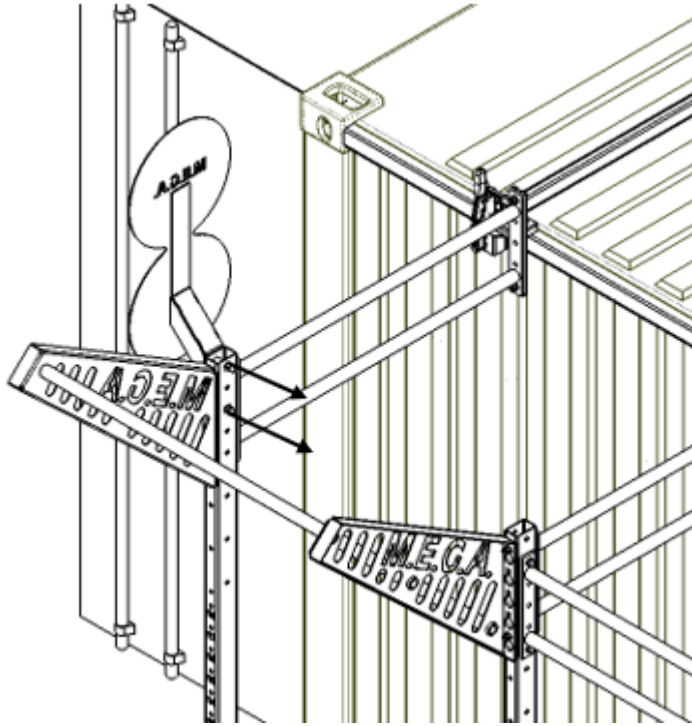
Tighten all the bolts and repeat these steps on the other side of the container.

Step 19



The overview of the container will look like this.

Step 20

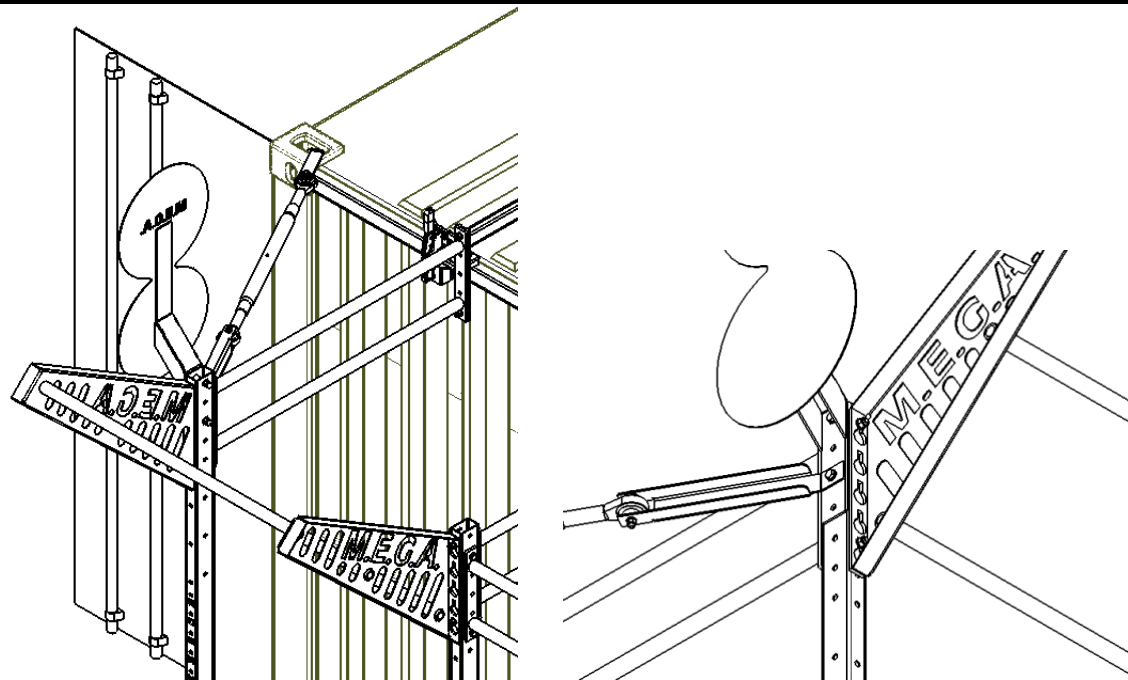


Place the wall ball target on the right side of the upright facing the frontside of the container.

Place the top bolt through the highest hole of the wall ball target and the upright. Use M12x90 bolt to secure the wall ball target in place.

The lower bolt of the wall ball target will be 2 holes lower. This bolt will secure the wall ball target and the rig-link to the upright.

Step 21

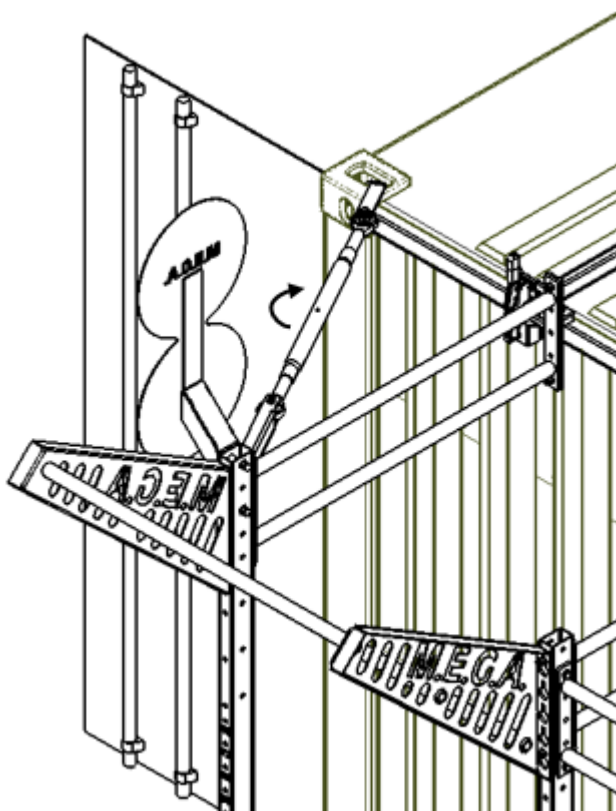


Place the hook of the rig-link-right in the corner casting of the container and place it in line with the 3th hole of the wall ball target.

When it's in place you can tighten the bolts.

Repeat this process for the other side.

Step 22



Gently tighten the rig-link-right so that the rig is tensioned.

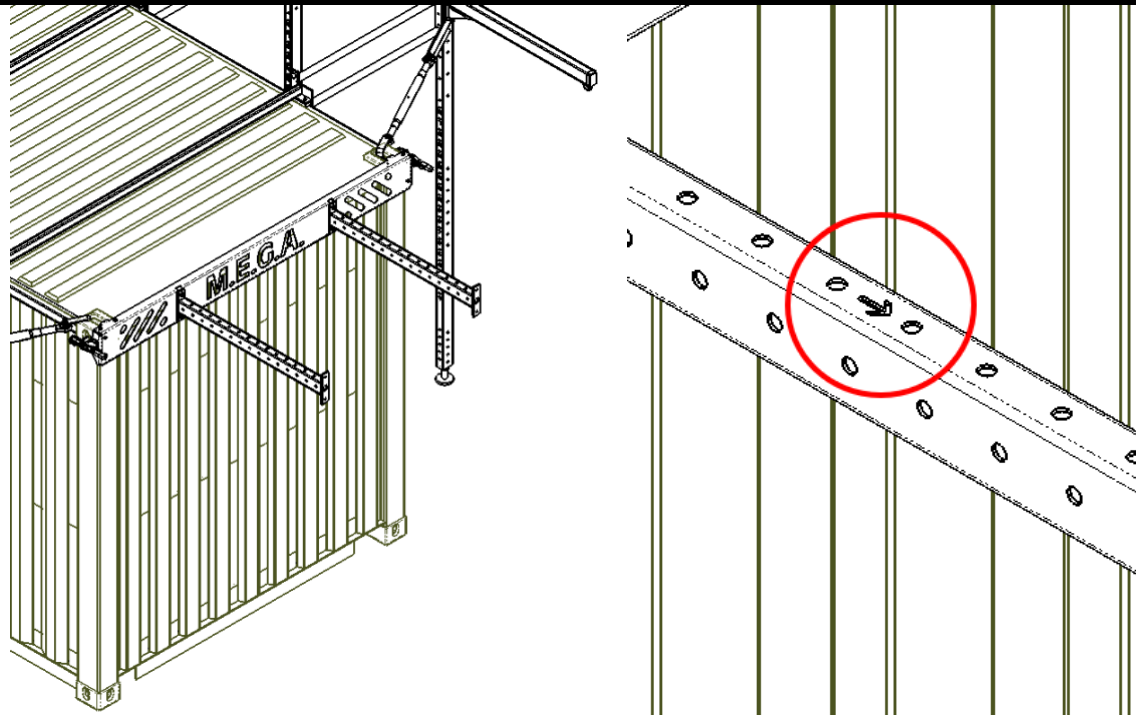
Repeat this action for the other side.

Step 23



The container with all of the rig-links in place will look like this.

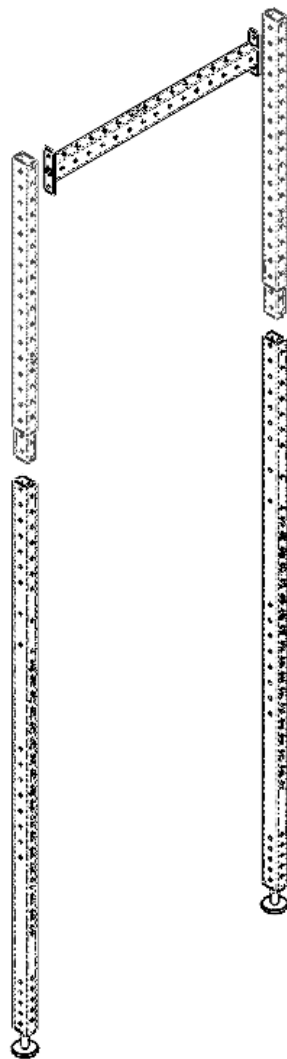
Step 24



Attach the short beams on the backplate of the container with the lock bolts, and tighten them.

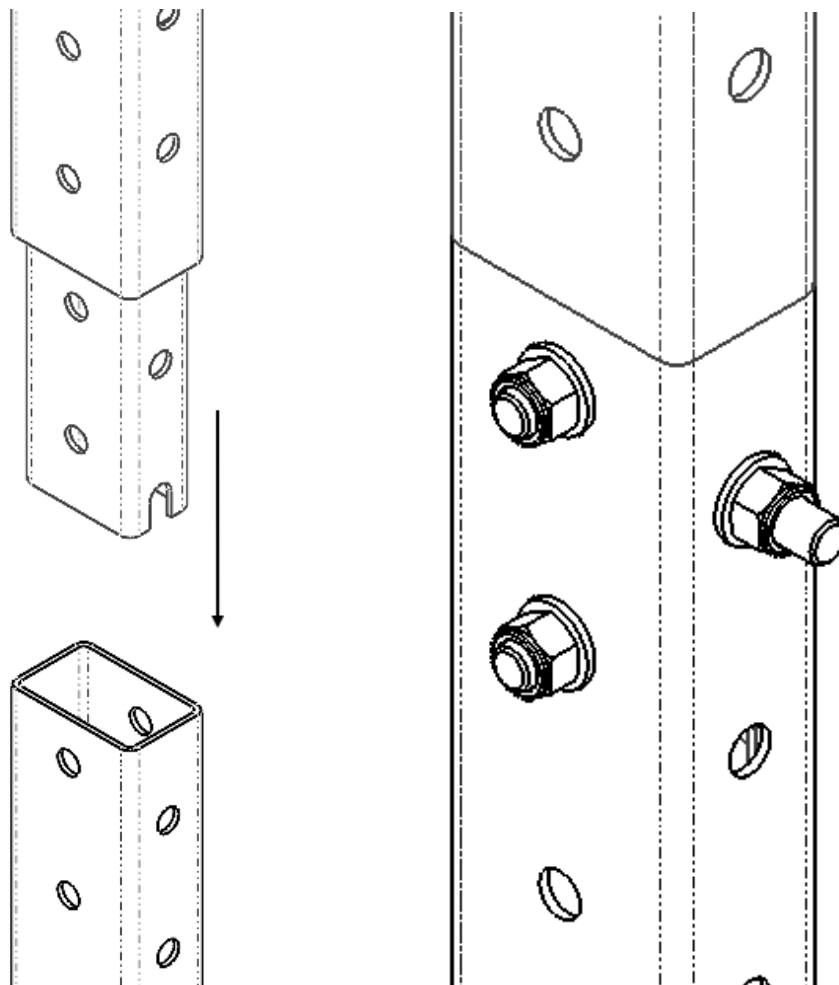
Make sure the arrows are pointing outwards, away from the container.

Step 25



Remove all the rig parts from the rack and lay them out as shown.

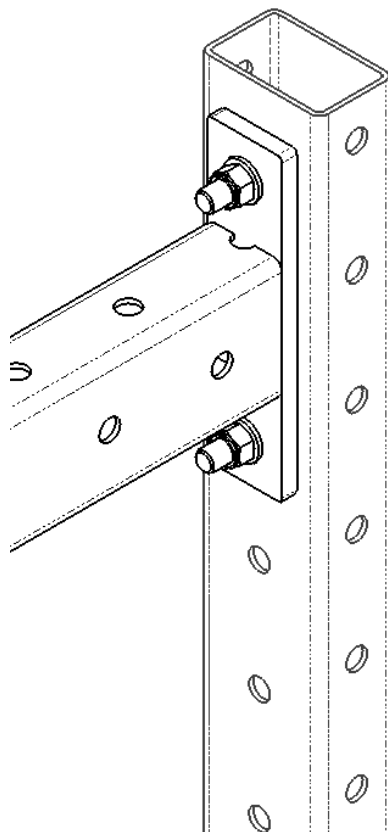
Step 26



Slide the rig extender into the upright and secure it with 2x an M12x70 bolt and 1x an M12x110 bolt.

Repeat this action for the other rig extender and upright.

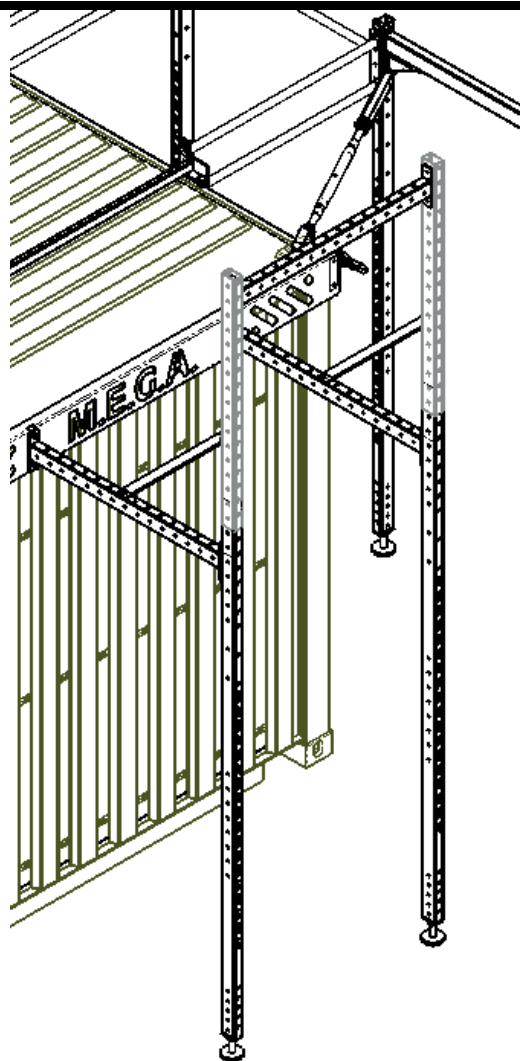
Step 27



Use 2x M12x90 to secure the top beam to the extended upright.

Repeat this action for the other side.

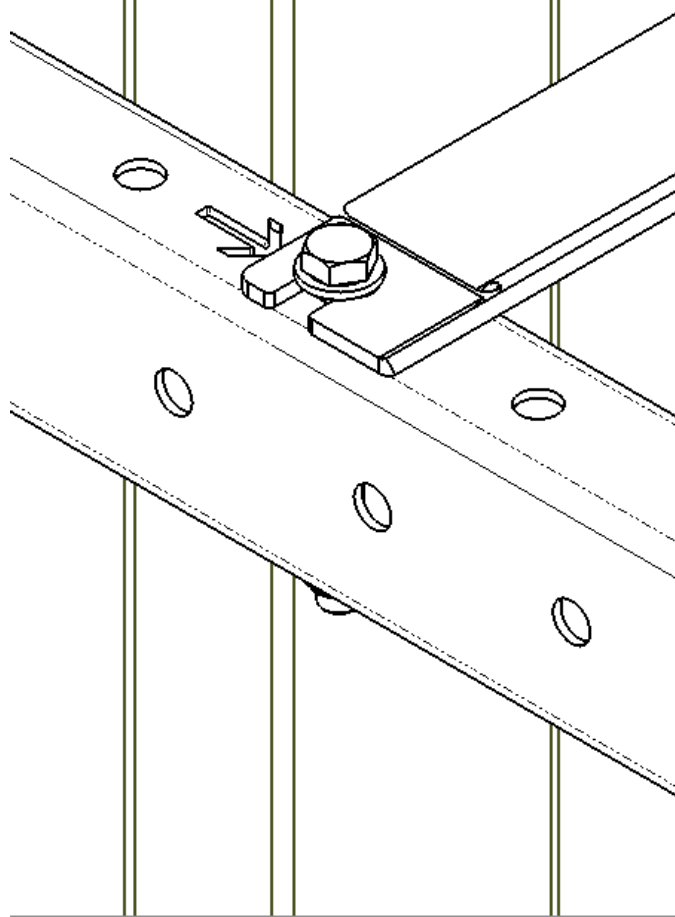
Step 28



Bring the rope climb into a standing position and bolt it to the beams at the rear.

Use two M12x120 bolts to lock the rope climb to the short beams.

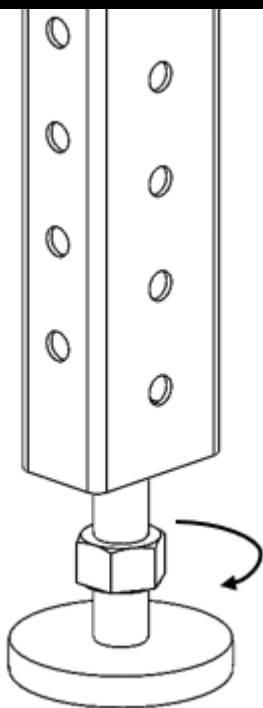
Step 29



Connect the upright climb support in the marked holes of the extension and the short beams.

The holes can be recognised by the arrows on the short beams and the rig extensions.

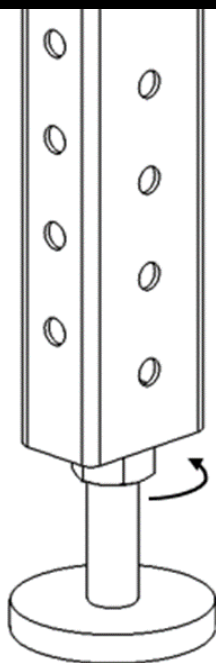
Step 30



Loosen the locknut, turn the spindle out until its straight.

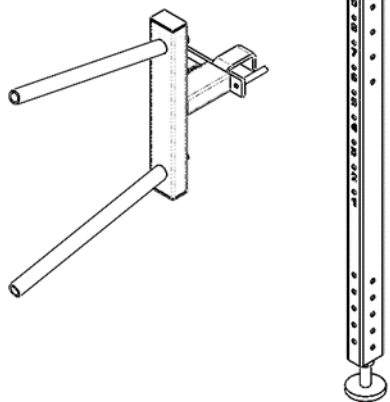
Check if the upright is straight by using a level.

Step 31



After the upright has been adjusted in height and levelled, the lock nut can be tightened again.

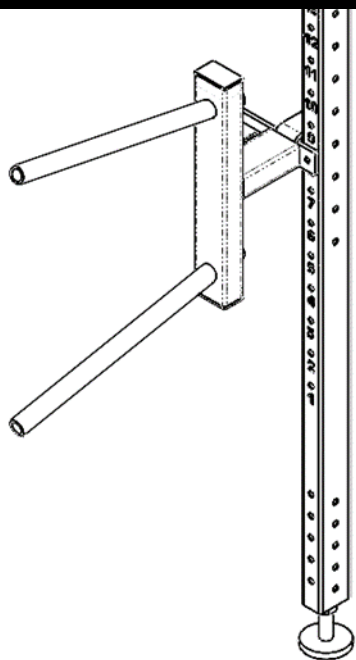
Step 32



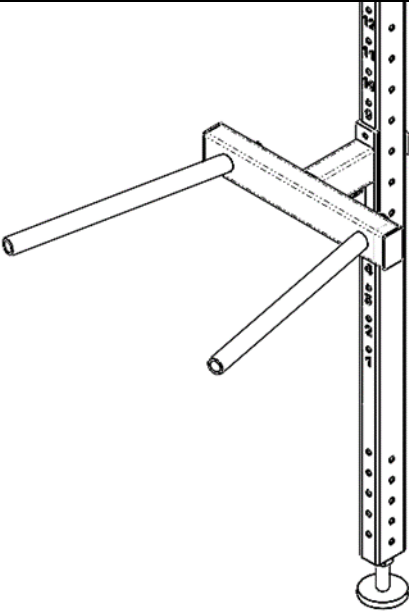
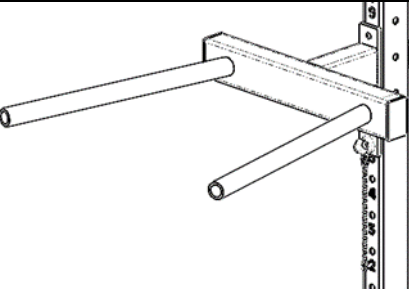
Hold the dipper on a 90-degree angle in front of the upright.

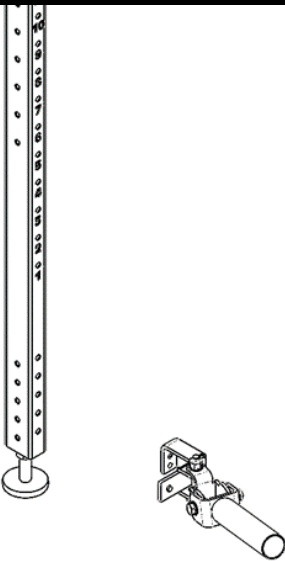
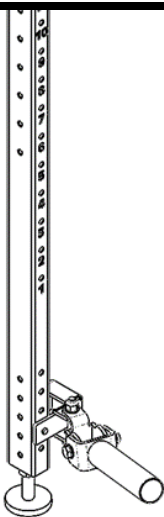
The height of the dipper depends on the desired height.

Step 33

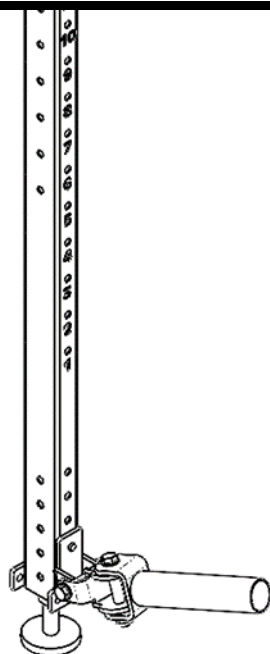


Slide the pin into the desired hole in the upright.

Step 34		<p>Rotate the dipper 90 degrees until it is fully connected to the rig.</p>
Step 35		<p>Place the safety pin in the hole at the bottom of the dipper. slide it through the upright until it is fully connected to the dipper.</p>

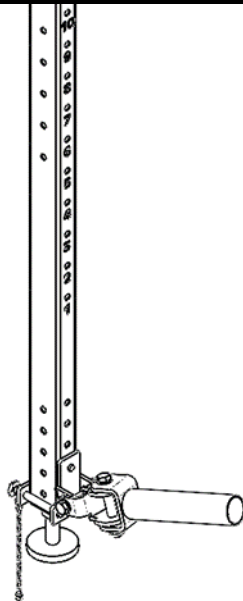
Step 36		<p>Hold the pivot point under a 90-degree angle in front of the upright.</p>
Step 37		<p>Hold the pivot point on a 90-degree angle in front of the upright.</p> <p>Slide the pin of the pivot point into the 2nd hole from the bottom of the upright.</p>

Step 38

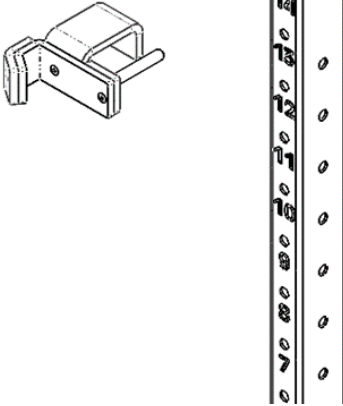


Rotate the pivot point until it is fully seated with the upright.

Step 39

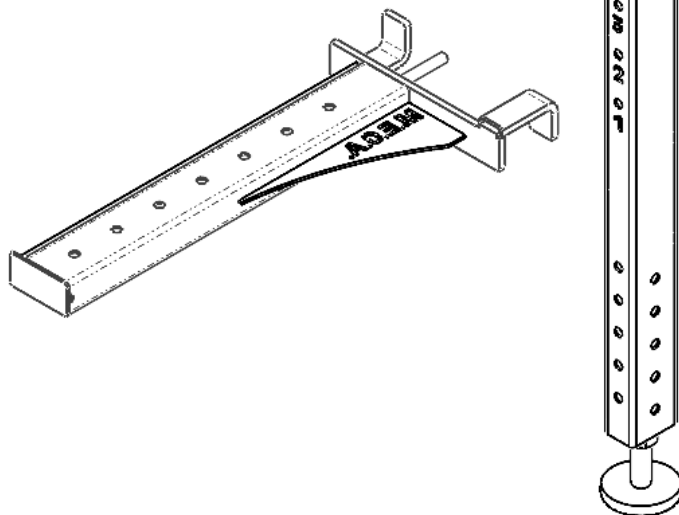


Slide the safety pin into the designated holes of the pivot point along the upright until it is fully seated.

Step 40		<p>Hold the spotter cup at an angle of 90 degrees in front of the upright.</p> <p>The height of the spotter cup depends on the desired height.</p>
Step 41		<p>Slide the spotting cup pin into the desired hole on the upright until it is fully seated.</p>

Step 42		<p>Rotate the spotter cup until it is fully seated with the upright.</p> <p>Repeat this process to insert the other spotter cup.</p>
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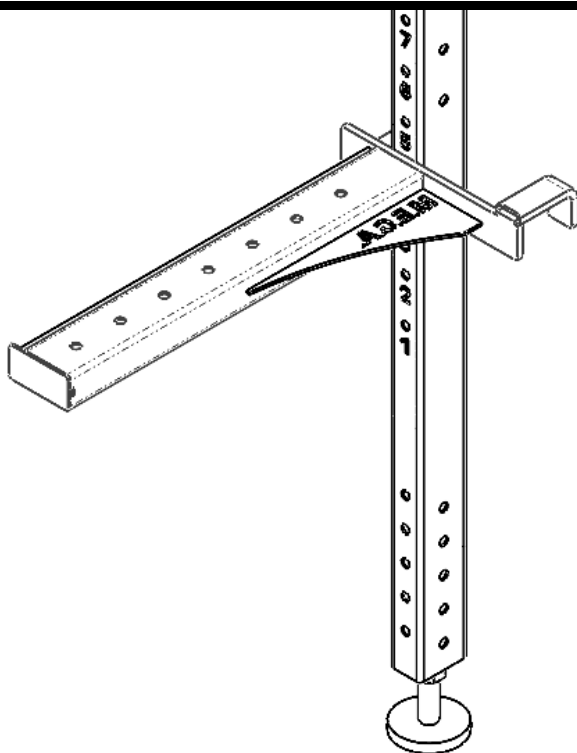
Step 43



Hold the spotter arm at a 90-degree angle in front of the upright.

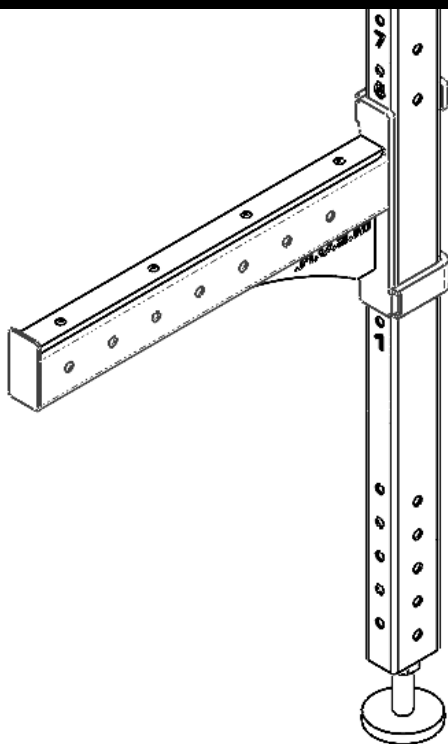
The height of the spotter cup depends on the desired height.

Step 44



Slide the spotting arm pin into the desired hole on the upright until it is fully seated.

Step 45



Hold the spotter arm at a 90-degree angle in front of the upright.

Repeat this process to insert the other spotter arm.

Step 46



The final result with the attachments on the rig of the container will look like this.